

*Making Tomorrow Safer*

# Brochure

## SoftTouch™

*By Humphrey & Stretton*

- *All new leather Range*
- *Redefining High-End*

*See Page 3*



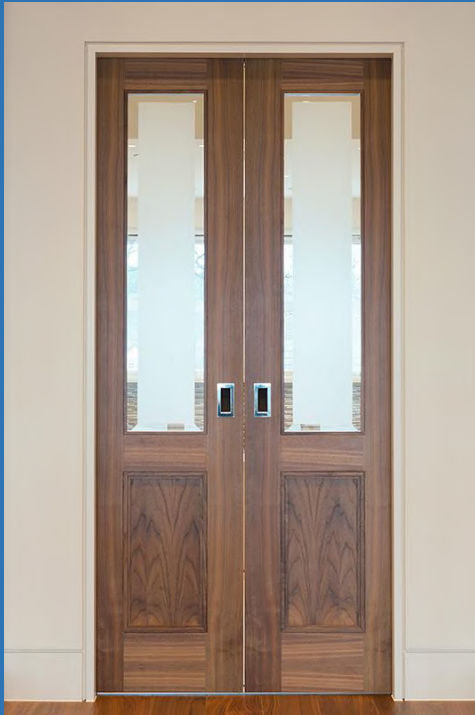
**This year we turn 60!**

**[Click here to view more](#)**

**Take a look through our brochure with handpicked photos of some of our work.**

**You can find our [news](#) & [contact details](#) on our website [www.humphreystretton.com](http://www.humphreystretton.com)**

**Like what you see?** Email us on [sales@humphreystretton.com](mailto:sales@humphreystretton.com) and we will price up your requirements



**Humphrey & Stretton plc** is a privately owned company with over 60 years' experience in manufacturing doors, frames, doorsets, timber screens and all associated joinery products from our 18,000<sup>2</sup>ft premises in Hoddesdon, Hertfordshire.

Throughout the COVID-19 pandemic Humphrey & Stretton plc have continued to manufacture our Fire Doors & Frames to vital projects such as COVID-19 wards, schools and government buildings. In the early part of the pandemic our priority was to ensure hospital works were completed as our part to ensure the government's response to coronavirus can be

achievable. We are pleased that at no point did we have to delay an order due to a stretched capacity, showing the level of service and capacity we can offer.

Products are manufactured from their raw materials and not adapted items made to suit, so we are in full control of all materials from initial conception to final assembly, rather than relying on 3rd parties. Our capacity allows us to produce around 40,000 doorsets per annum, or far more loose doors or screens. Serving all commercial applications with an extensive history in supplying products to education and healthcare sectors, our products are constantly evolving to keep pace with the ever-changing requirements for safety, sustainability, durability and quality in the different environments they are designed for. With CAD/CAM technology we are able to produce precise, machined items in large quantities rapidly – and where a more delicate touch is required

our qualified and talented team can carry out these operations in our joinery workshop.

We are approved by the DHSS for the supply of internal doorsets under the HTM58 technical guidelines for use in healthcare environments nationwide. Quality management is compliant with BS EN ISO 9001:2008 and timber products can be fully FSC® certified if sustainability is a key concern. Humphrey & Stretton will assist its customers in the attainment of a BREEAM excellence rating.

Our analysis of sales & demand trends has shown that following the Grenfell Fire Disaster our customers and onwards are insisting on ironmongery and our Fire Doors & Frame being covered under one certification. We have reacted to demand by offering ironmongery on our jobs, where typically these would be sourced separately, doing so we can include ironmongery into our fire certification for the manufacture of our doors. We can now offer more ironmongery than ever before with more items being researched for compliance and added to our range all the time.



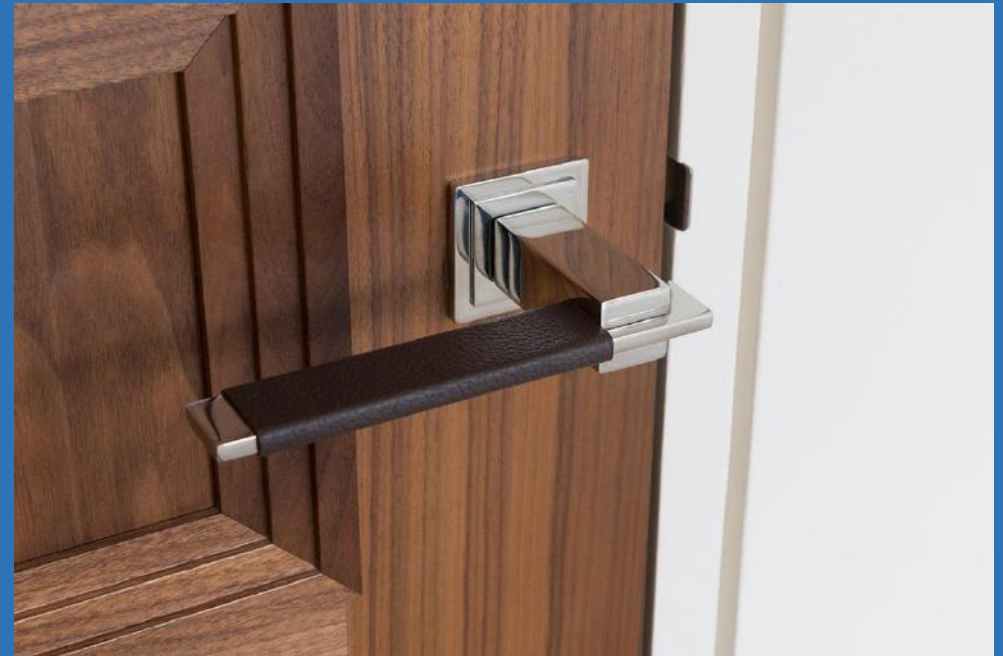
## Humphrey and Stretton plc



Joinery made around you

Here you can found;

- How Humphrey & Stretton can assist on your Project
- Doorsets
- Veneer Selection
- Vision Panel Selection
- Photos of our Work



**How Humphrey & Stretton can assist on your project:**

As a leading supplier of timber doors and fire doors in the United Kingdom we endeavour to provide the best and most effective



service to our customer base. Supplying fire rated doors and joinery means the quality and compliance of our doors is vital, Humphrey & Stretton had the longest recorded time in a fire test requested by the Ministry of Housing, Communities and Local Government. Our team consists of talented and experienced individuals who can provide technical information and design assistance at any stage of your project, be it writing an NBS-Specification (L20 document), advising on finishes, facings and materials right up to complete design of bespoke doors and joinery for more specialist projects. If Humphrey & Stretton can offer their advice at conception-design stage we can help avoid costly errors further down the line should a product not be suitable or fall outside of the design limitations for attaining FD30, FD60, FD90 or FD120 certification or acoustic performance requirements.

With a wealth of knowledge Humphrey & Stretton plc are bound to be able to get you the answer you need when it comes to questions and advice on joinery, after all its' what we do!

We offer a customer friendly service to get your project to completion. With site measuring, trained staff and skilled joiners and even free samples we have the capability to manufacture to order.

Our experienced team of Estimators follow your enquiry from its early stages all the way through to order, delivery and any after sales requirements. From the first point of contact their experience will help guide you through the whole process, even once your order has been passed to the scheduling and manufacturing department.

Whether you need to replace a door or erect a new building, we are able to manufacture bespoke doors and joinery to meet your requirements.

Humphrey & Stretton plc have created a variety of doors, from flat entry doors to lead lined interior doors for hospital X-Ray rooms.

All fire rated and acoustic doors will be manufactured to fix the required seal to complete protection.



### **SoftTouch™**

*Our all new SoftTouch™ leather range – Redefining High-End!*

In the past Humphrey & Stretton plc have manufactured and supplied leather panelled doors which could be placed in high end homes or hotels. We can now offer any client the option to have leather doors as part of their specification. Being bespoke manufacturers you could even have a half-moon shaped leather panel on your next project. Our UK based leather supplier provides high quality leather stretching from all over the world, from Italy to Thailand forming the key component in our **SoftTouch™** Door.

Our **SoftTouch™** range also comes with our fire rating if required. Never before has safety looked so stylish.

Lead times may vary dependant on natural fluctuation



## Doorsets

- IFC Fire Door scheme approved manufacturer
- Veneers book matched as standard\*
- Standard and bespoke vision panel available
- Beaded with Hardwood Hockey Stick as standard
- Coloured laminate, plain colour and woodgrain available
- All doors can be either FSC or PEFC
- With our state of the art CNC we are able to machine locks, latches, spy holes, letter boxes and more
- Fire integrity, FD30, FD30S, FD60, FD60S, FD90, FD90S, FD120 and FD120S
- S/S class 13 ball bearing hinges as standard, with specified variations accepted

- Manufactured up to 41db

Manufactured in our Hoddesdon factory we can make screens to measure with a range of timber and glass, we can also have these fire rated.

Offering a range of bespoke screens Humphrey & Stretton plc are able to satisfy all your joinery needs.

\* With the nature of the wooden and natural products, variations in veneers and any wood product may occur.



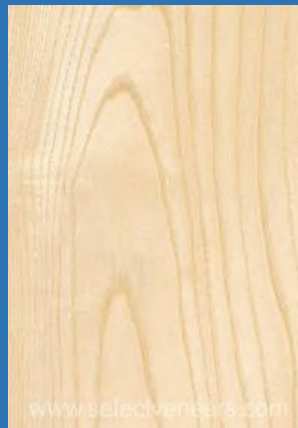
## Veneer Selection



Anegre Figured  
Crown Quarter



Anegre  
Crown Quarter



Ash  
Crown Quarter



Ash Burr



Ash Olive  
Crown Quarter



Cherry American  
Crown



Cedar Western Red  
Crown



Beech, Steam  
Crown Quarter



Birch



Beech, White  
Crown Quarter



Zebrano  
Quarter



Chestnut, Crown





Makore  
Crown Quarter



Iroko  
Quarter



Koto  
Quarter



Lacewood, Burr



Mahogany, Brazilian  
Crown Quarter



Oak American White  
Quarter



Maple  
Crown



Oak American White  
Crown



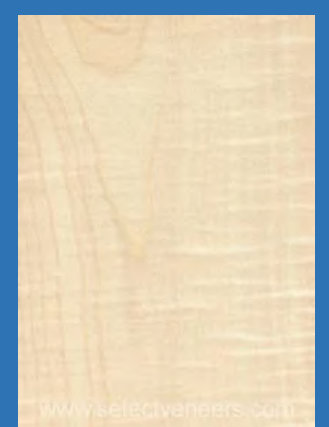
Planetree, Lacewood  
Quarter



Poplar  
Crown



Swiss Pear  
Crown Quarter



Sycamore, Figured  
Crown Quarter



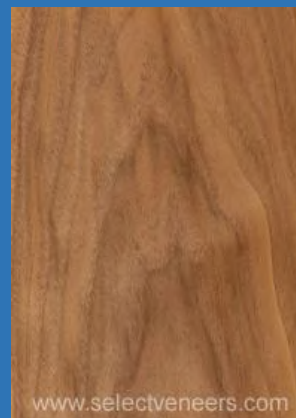
Sycamore Weathered Crown



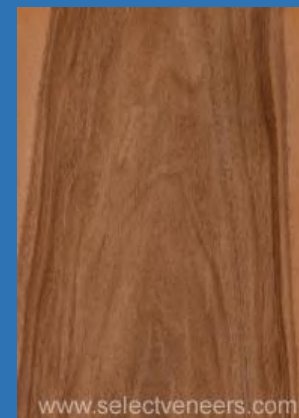
Teak Quarter



Utile Quarter

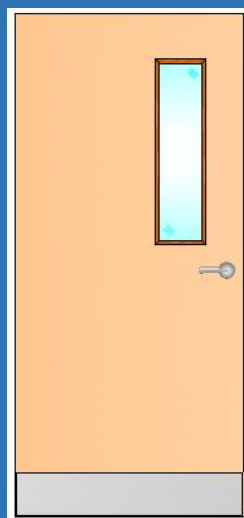


Walnut American, Crown Quarter

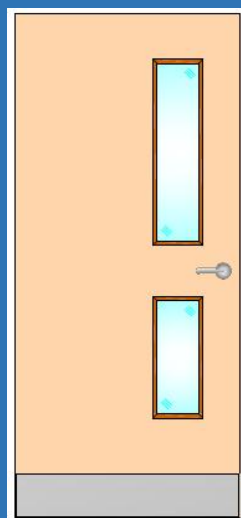


Walnut European Crown

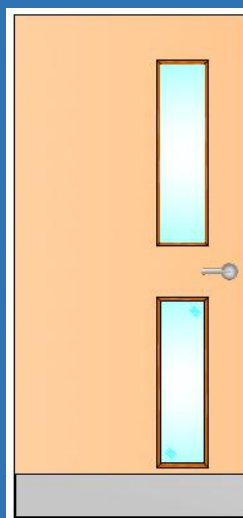
## Vision Panels



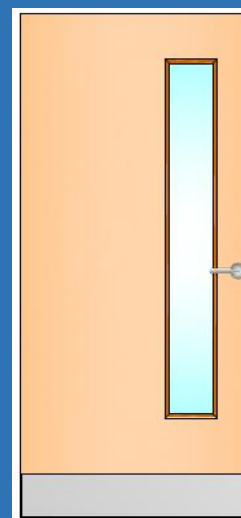
200 x 750mm



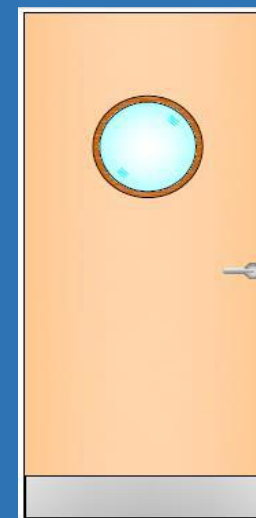
200 x 750mm &  
200 x 488mm



200 x 750mm &  
200 x 688mm

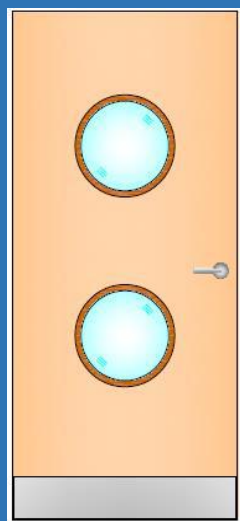


200 x 1450mm

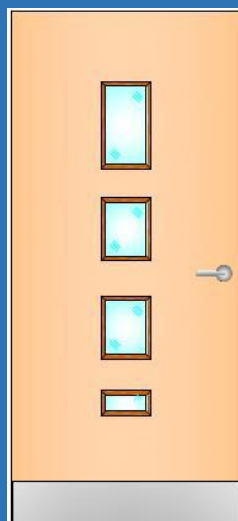


350mm Dia  
Porthole

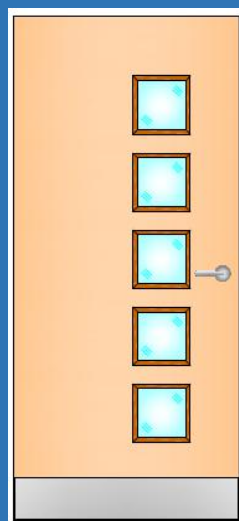




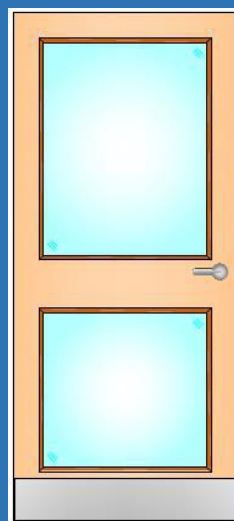
350mm Dia  
Porthole x2



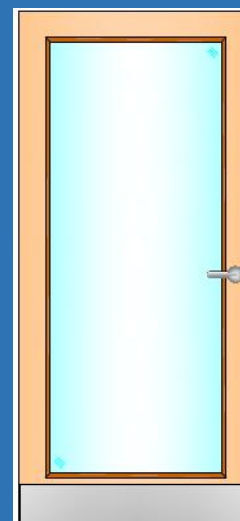
Multi-Pane



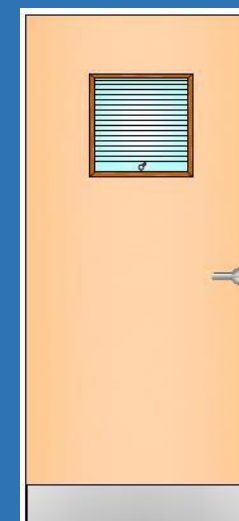
200 x 200mm  
x5



"2XGG" 2-Panel  
Glazed



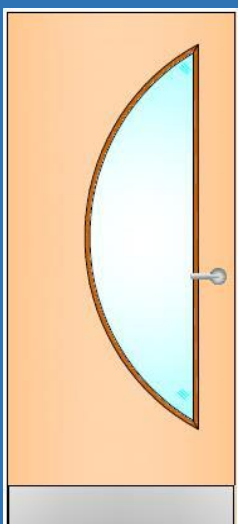
"Pattern 10"  
Fully Glazed



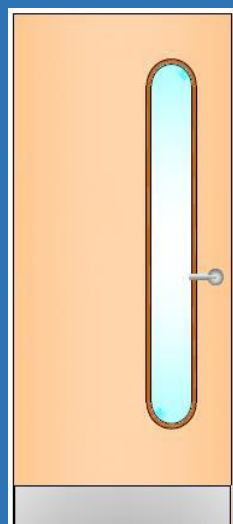
Integral Blind  
250 x 800mm



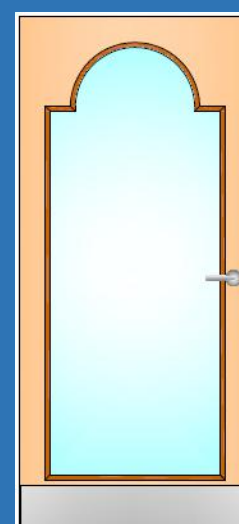
Integral Blind  
250 x 800mm



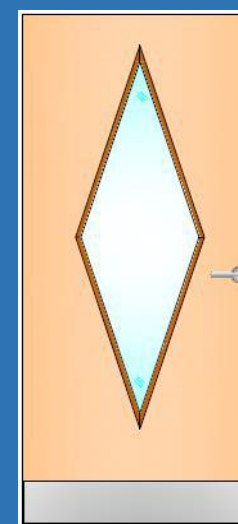
Half-Moon



Radius Slot



Bespoke  
Example



Rhombus



**Let us take you through  
some of our work**



