



Industrial Safety Inspections Ltd  
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**Report of Thorough Examination of Lifting Equipment as required by  
 The Lifting Operations and Lifting Equipment Regulations 1998, Regulation 9 section 3a(ii).**

Contract No  
 057767

Provision and Use of Work Equipment Regulations 1998.

**NAME:** Humphrey & Stretton Group Plc

**ADDRESS:** Unit 20 & 21, Pinder Road Industrial Estate, Pinder Road. Hoddesdon, Hertfordshire, EN11 0EU

Inspection No. & Description	Report of Examination. A - Defects requiring immediate rectification, B - Defects requiring rectification within a specified time period, C - Other defects, D - Observations	Safe Working Load. Subject to repairs, renewals, alterations or conditions specified in report.	Inspection Frequency Code
1 LPG hydraulic counter balance fork lift truck Make: Tai Pin Artison Model: FG25 S/No: AA01229 Year: 2007 Hours: 6599 (6487) Fitted with side shift S/No: SSFG66R3	A - None B - None C - Numerous rear lights and not working and obscured - to rectify. C - Lift chains heavily begrimed - clean down and re-lubricate. C - Seat belt not clipping in to holder - to rectify. D - Inner load chains worn by 2.5% (3% maximum allowable). D - If not already in your possession, an EC Declaration of Conformity and/or test certificate should be obtained from your manufacturer/supplier and held on file. D - Some right hand fork heel wear - serviceable. D - Raise / lower lever pivot worn - serviceable. D - Mast axle pivots worn - serviceable.	1760 kg @ 500 mm ctrs to 4100 kg lift height On firm level ground	1

Inspection frequency: 1 = 1 per annum; H = 2 per annum

H	Last inspection		Next inspection	
1	Last inspection	30/07/20	Next inspection	30/07/21

Signed: N Wheeler Engineer Surveyor Date: 01/10/20

## SPACE FOR CONTINUATION OF REPORT OF EXAMINATION

Notes of Requirements of the Lifting Operations and Lifting Equipment Regulations 1998 (L.O.L.E.R.) and Provision and Use of Work Equipment Regulations 1998 (P.U.W.E.R.) as regards:

**A. DEFINITION OF "LIFTING EQUIPMENT"**

*The expression "Lifting Equipment" means work equipment for lifting and lowering loads, including attachments for anchoring, fixing or supporting the lifting equipment (See LOLER regulation 2)*

**B. MARKING OF LIFTING EQUIPMENT.**

*Machinery and accessories for lifting loads are clearly marked to indicate their safe working loads. Where the safe working load of machinery for lifting loads depends on its configuration - bi) the machinery is clearly marked to indicate its safe working load for each configuration; or ii) information which clearly indicates its safe working load for each configuration is kept with the machinery. d) Lifting equipment which is designed for lifting persons is appropriately and clearly marked to this effect; and c) Lifting equipment which is not designed for lifting persons but which might be so used in error is appropriately and clearly marked to the effect that it is not designed for lifting persons (see LOLER Regulation 7 sub paragraph (a, b, d, e). Every employer shall ensure that work equipment is marked in a clearly visible manner with any marking appropriate for reasons of health and safety (see PUWER Regulation 23).*

**C. OVERLOADING.**

*A load greater than the safe working load should not be lifted except where for the purpose of a test, the competent person requires it (see LOLER Regulation 8).*

**D. KEEPING OF INFORMATION.**

*Where, after coming into force of these regulations, an employer obtaining lifting equipment to which these regulations apply receives and EC declaration of conformity relating to it, he shall keep the declaration for so long as he operates the lifting equipment (see LOLER regulation II (i)) The employer shall ensure that the information contained in every report made to him under regulation (i) (b) is kept available for inspection, in the case of a thorough examination, before the lifting equipment is put into service for the first time, until he ceases to use the lifting equipment. In the case of a report of thorough examination after installation, or after assembly at a new site, to be retained, until he ceases to use the lifting equipment at the place it was installed or assembled. In the case of a report of thorough examination during service, to be retained, until the next report is made or the expiration of two years, whichever is later. (See LOLER Regulation 11)*

**E. We advise that LOLER Regulation 9 (3) (a) (i) requires that if a crane is lifting persons, a thorough inspection should be undertaken every 6 months.**



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**Report of Thorough Examination of Lifting Equipment as required by  
 The Lifting Operations and Lifting Equipment Regulations 1998, Regulation 9 section 3a(ii).**

Contract No  
 057767

Provision and Use of Work Equipment Regulations 1998.

**NAME:** Humphrey & Stretton Group Plc

**ADDRESS:** Unit 20 & 21, Pinder Road Industrial Estate, Pinder Road. Hoddesdon, Hertfordshire, EN11 0EU

Inspection No. & Description	Report of Examination. A- Defects requiring immediate rectification, B - Defects requiring rectification within a specified time period, C - Other defects, D - Observations	Safe Working Load. Subject to repairs, renewals, alterations or conditions specified in report.	Inspection Frequency Code
2 LPG hydraulic fork lift truck Make: Zhijiang Goodsense S/No: 219011181 Date of manufacturer: 2007 Hours: 288 (23)	A - None B - None C - Right hand primary/inner lift drain end terminal nuts not secure - rectified while on site D - None	2500 kg @ 500 mm load centres to 4800 mm height with side shift on fire level ground.	1

Inspection frequency: 1 = 1 per annum; H = 2 per annum

H	Last inspection		Next inspection	
1	Last inspection	30/07/20	Next inspection	30/07/21

Signed: N Wheeler Engineer Surveyor Date: 01/10/20

## SPACE FOR CONTINUATION OF REPORT OF EXAMINATION

Notes of Requirements of the Lifting Operations and Lifting Equipment Regulations 1998 (L.O.L.E.R.) and Provision and Use of Work Equipment Regulations 1998 (P.U.W.E.R.) as regards:

**A. DEFINITION OF "LIFTING EQUIPMENT"**

*The expression "Lifting Equipment" means work equipment for lifting and lowering loads, including attachments for anchoring, fixing or supporting the lifting equipment (See LOLER regulation 2)*

**B. MARKING OF LIFTING EQUIPMENT.**

*Machinery and accessories for lifting loads are clearly marked to indicate their safe working loads. Where the safe working load of machinery for lifting loads depends on its configuration - bi) the machinery is clearly marked to indicate its safe working load for each configuration; or ii) information which clearly indicates its safe working load for each configuration is kept with the machinery. d) Lifting equipment which is designed for lifting persons is appropriately and clearly marked to this effect; and c) Lifting equipment which is not designed for lifting persons but which might be so used in error is appropriately and clearly marked to the effect that it is not designed for lifting persons (see LOLER Regulation 7 sub paragraph (a, b, d, e). Every employer shall ensure that work equipment is marked in a clearly visible manner with any marking appropriate for reasons of health and safety (see PUWER Regulation 23).*

**C. OVERLOADING.**

*A load greater than the safe working load should not be lifted except where for the purpose of a test, the competent person requires it (see LOLER Regulation 8).*

**D. KEEPING OF INFORMATION.**

*Where, after coming into force of these regulations, an employer obtaining lifting equipment to which these regulations apply receives and EC declaration of conformity relating to it, he shall keep the declaration for so long as he operates the lifting equipment (see LOLER regulation II (i)) The employer shall ensure that the information contained in every report made to him under regulation (i) (b) is kept available for inspection, in the case of a thorough examination, before the lifting equipment is put into service for the first time, until he ceases to use the lifting equipment. In the case of a report of thorough examination after installation, or after assembly at a new site, to be retained, until he ceases to use the lifting equipment at the place it was installed or assembled. In the case of a report of thorough examination during service, to be retained, until the next report is made or the expiration of two years, whichever is later. (See LOLER Regulation 11)*

**E. We advise that LOLER Regulation 9 (3) (a) (i) requires that if a crane is lifting persons, a thorough inspection should be undertaken every 6 months**



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**PRESSURE SYSTEMS SAFETY REGULATIONS  
 REPORT OF EXAMINATION OF PRESSURE SYSTEM OR PARTS THEREOF**

CONTRACT NUMBER: 057767

WRITTEN SCHEME NUMBER: 057767/1 Revision 4

REPORT NUMBER: 2

1) Name of owner.	Humphrey & Stretton Group Plc
2) Address of owner.	Unit 20 & 21, Pinder Road Industrial Estate, Pinder Road. Hoddesdon, Hertfordshire, EN11 0EU
3) Subject to written agreement under Schedule 3 of regulations ?	NO
4) Location of systems and name of user if different from above.	Between the buildings
5) (a) Description of part of system. (b) Identification of part of system.	(a) PS01 Vertical welded air receiver and associated protective devices. (b) Make: Rednal Pneumatics S/No: 11576/005
6) Results of examination and condition of parts examined in accordance with Written Scheme of Examination.	Satisfactory where seen under normal working pressure.
7) Repairs (if any) required and period within which they should be executed and any other conditions which the person making the examination thinks it necessary to specify for securing safe working.	None
8) (a) Safe operating limit. (b) Change in safe operating limits and date by which required. If none write "None".	(a) 12 bar @ -10°C to +120°C (b) None
9) Change in written scheme if required. If none write "None".	Amended
10) Postponement (Regulation 9 pt.7)* Name of competent person : Name of Users representative: Date of postponement: Date of limit of postponement:  * If none write "None"	None
11) Other observations.	Year: 1998 Volume: 250 litres Safety valve set at 11 bar and lifted satisfactorily. Cut off operated at 11 bar. We recommend item be bolted to floor. Auto drain fitted.
Date of this examination.	30/07/20 (W)
Date of next examination.	07/08/21 (T)

Certification:- I certify that the above system or parts thereof was examined in accordance with the Written Scheme of Examination and that the above is a true report of the result.

SIGNATURE:

DATE: 01/10/20

ENGINEER SURVEYOR: N Wheeler

**TO BE INSERTED IN THE GENERAL REGISTER**

**FORM PS1**

SPACE FOR CONTINUATION OF ENTRIES

---

Pressure Systems

NOTES

- A - If the system is installed in a factory, the name of the occupier should be given in (1), and the address of the factory in (2). If the receiver is in use in a temporary location e.g. building operation, work of engineering construction, the address of the head office of the occupier should be given and the location of the system if different should be given in (4).
- B - Where, before furnishing replies to item 6, the person making the examination considers that further examination is necessary in order to test the fittings under normal pressure, a provisional entry "subject to supplementary report after examination under normal pressure" may be made in regard to the matters in question; provided that (i) the thorough examination is completed within the statutory period.



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**PRESSURE SYSTEMS SAFETY REGULATIONS  
 REPORT OF EXAMINATION OF PRESSURE SYSTEM OR PARTS THEREOF**

CONTRACT NUMBER: 057767  
 REPORT NUMBER: 3

WRITTEN SCHEME NUMBER: 057767/1 Revision 4

1) Name of owner.	Humphrey & Stretton Group Plc
2) Address of owner.	Unit 20 & 21, Pinder Road Industrial Estate, Pinder Road. Hoddesdon, Hertfordshire, EN11 0EU
3) Subject to written agreement under Schedule 3 of regulations ?	NO
4) Location of systems and name of user if different from above.	In main workshop
5) (a) Description of part of system. (b) Identification of part of system.	(a) PS01 Vertical welded air receiver and associated protective devices. (b) Make: Cool Technology S/No: R31791/2
6) Results of examination and condition of parts examined in accordance with Written Scheme of Examination.	Satisfactory where seen under normal working pressure.
7) Repairs (if any) required and period within which they should be executed and any other conditions which the person making the examination thinks it necessary to specify for securing safe working.	None
8) (a) Safe operating limit. (b) Change in safe operating limits and date by which required. If none write "None".	(a) 13 bar (b) None
9) Change in written scheme if required. If none write "None".	Amended
10) Postponement (Regulation 9 pt.7)* Name of competent person : Name of Users representative: Date of postponement: Date of limit of postponement:  * If none write "None"	None
11) Other observations.	Year: 1987 Volume: 340 litres Tested at 19.0 bar to BS5169/3/E Safety valve set at 10 bar and lifted satisfactorily. We recommend item be bolted to floor. Slight emulsification and general pitting to no appreciable depth. (8/19) Items should not be placed or stacked against the receiver. To be drained periodically.
Date of this examination.	30/07/20 (W)
Date of next examination.	07/08/21 (T)

Certification:- I certify that the above system or parts thereof was examined in accordance with the Written Scheme of Examination and that the above is a true report of the result.

SIGNATURE:

DATE: 01/10/20

ENGINEER SURVEYOR: N Wheeler

**TO BE INSERTED IN THE GENERAL REGISTER**

**FORM PS1**

SPACE FOR CONTINUATION OF ENTRIES

---

Pressure Systems

NOTES

- A - If the system is installed in a factory, the name of the occupier should be given in (1), and the address of the factory in (2). If the receiver is in use in a temporary location e.g. building operation, work of engineering construction, the address of the head office of the occupier should be given and the location of the system if different should be given in (4).
- B - Where, before furnishing replies to item 6, the person making the examination considers that further examination is necessary in order to test the fittings under normal pressure, a provisional entry "subject to supplementary report after examination under normal pressure" may be made in regard to the matters in question; provided that (i) the thorough examination is completed within the statutory period.





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**PRESSURE SYSTEMS SAFETY REGULATIONS  
 REPORT OF EXAMINATION OF PRESSURE SYSTEM OR PARTS THEREOF**

CONTRACT NUMBER: 057767

WRITTEN SCHEME NUMBER: 057767/1 Revision 4

REPORT NUMBER: 4

1) Name of owner.	Humphrey & Stretton Group Plc
2) Address of owner.	Unit 20 & 21, Pinder Road Industrial Estate, Pinder Road. Hoddesdon, Hertfordshire, EN11 0EU
3) Subject to written agreement under Schedule 3 of regulations ?	NO
4) Location of systems and name of user if different from above.	Between the buildings
5) (a) Description of part of system. (b) Identification of part of system.	(a) PS01 Horizontal welded air receiver and associated protective devices. (b) Make: Rednal Pneumatics S/No: 16675/010
6) Results of examination and condition of parts examined in accordance with Written Scheme of Examination.	Satisfactory where seen under normal working pressure.
7) Repairs (if any) required and period within which they should be executed and any other conditions which the person making the examination thinks it necessary to specify for securing safe working.	None
8) (a) Safe operating limit. (b) Change in safe operating limits and date by which required. If none write "None".	(a) 11 bar @ -10°C to +120°C (b) None
9) Change in written scheme if required. If none write "None".	Amended
10) Postponement (Regulation 9 pt.7)* Name of competent person : Name of Users representative: Date of postponement: Date of limit of postponement:  * If none write "None"	None
11) Other observations.	Year: 2001, Class 2. Volume: 272 litres Safety valve set at 11 bar and lifted satisfactorily. (Main compressor idles at 10 bar). Some general internal pitting to no appreciable depth - serviceable. Pressure gauge lens missing - repair / replace. Vessel fitted with an auto-drain.
Date of this examination.	30/07/20 (W)
Date of next examination.	07/08/21 (T)

Certification:- I certify that the above system or parts thereof was examined in accordance with the Written Scheme of Examination and that the above is a true report of the result.

SIGNATURE:

DATE: 01/10/20

ENGINEER SURVEYOR: N Wheeler

**TO BE INSERTED IN THE GENERAL REGISTER**

**FORM PS1**

SPACE FOR CONTINUATION OF ENTRIES

---

Pressure Systems

NOTES

- A - If the system is installed in a factory, the name of the occupier should be given in (1), and the address of the factory in (2). If the receiver is in use in a temporary location e.g. building operation, work of engineering construction, the address of the head office of the occupier should be given and the location of the system if different should be given in (4).
- B - Where, before furnishing replies to item 6, the person making the examination considers that further examination is necessary in order to test the fittings under normal pressure, a provisional entry "subject to supplementary report after examination under normal pressure" may be made in regard to the matters in question; provided that (i) the thorough examination is completed within the statutory period.



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**PRESSURE SYSTEMS SAFETY REGULATIONS  
 REPORT OF EXAMINATION OF PRESSURE SYSTEM OR PARTS THEREOF**

CONTRACT NUMBER: 057767  
 REPORT NUMBER: 5

WRITTEN SCHEME NUMBER: 057767/1 Revision 4

1) Name of owner.	Humphrey & Stretton Group Plc
2) Address of owner.	Unit 20 & 21, Pinder Road Industrial Estate, Pinder Road. Hoddesdon, Hertfordshire, EN11 0EU
3) Subject to written agreement under Schedule 3 of regulations ?	NO
4) Location of systems and name of user if different from above.	Behind spray extractor in adjacent building.
5) (a) Description of part of system. (b) Identification of part of system.	(a) PS01 Horizontal welded air receiver and associated protective devices. (b) S/No: RP4714
6) Results of examination and condition of parts examined in accordance with Written Scheme of Examination.	Satisfactory where seen under normal working pressure.
7) Repairs (if any) required and period within which they should be executed and any other conditions which the person making the examination thinks it necessary to specify for securing safe working.	None
8) (a) Safe operating limit. (b) Change in safe operating limits and date by which required. If none write "None".	(a) 11 bar @ -10°C to +100°C (b) None
9) Change in written scheme if required. If none write "None".	Amended
10) Postponement (Regulation 9 pt.7)* Name of competent person : Name of Users representative: Date of postponement: Date of limit of postponement:  * If none write "None"	None
11) Other observations.	Year: 1990, Class 2. Volume: 150 litres Safety valve operated satisfactorily. Tested at 16.5 bar to BS5169 IIIIE. Large amount of over spray and dust covering the receiver - clean off and to cover or enclose to protect. Compressor unit sited directly on top of this vessel not in current use. Pressure gauge lens partly obscured with over-spray - clean / replace.
Date of this examination.	30/07/20 (W)
Date of next examination.	07/08/21 (T)

Certification:- I certify that the above system or parts thereof was examined in accordance with the Written Scheme of Examination and that the above is a true report of the result.

SIGNATURE:

DATE: 01/10/20

ENGINEER SURVEYOR: N Wheeler

**TO BE INSERTED IN THE GENERAL REGISTER**

**FORM PSI**

SPACE FOR CONTINUATION OF ENTRIES

---

Pressure Systems

NOTES

- A - If the system is installed in a factory, the name of the occupier should be given in (1), and the address of the factory in (2). If the receiver is in use in a temporary location e.g. building operation, work of engineering construction, the address of the head office of the occupier should be given and the location of the system if different should be given in (4).
- B - Where, before furnishing replies to item 6, the person making the examination considers that further examination is necessary in order to test the fittings under normal pressure, a provisional entry "subject to supplementary report after examination under normal pressure" may be made in regard to the matters in question; provided that (i) the thorough examination is completed within the statutory period.



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## WRITTEN SCHEME OF EXAMINATION

The Pressure Systems Safety Regulations 2000 S.I. No.128

Owner / User: Humphrey & Stretton Group Plc				
Site Address: Unit 20 & 21, Pinder Road Industrial Estate, Pinder Road. Hoddesdon, Hertfordshire, EN11 0EU		Policy/Contract N°	57,767	
		Written Scheme N°	057767/1	
		Pressure System N°	PS01	
		System Description	Compressed air	
		System Category	Minor	
		Safe Operating Limit	11 bar	
Location: Various				
Item N°	Description	Serial N°	Thorough Periodicity	Working Periodicity
1	Whole System	-	24	12
2	Compressor	CD10025041001	Excluded	Excluded
3	Dyer	S/No: 369880464810,001	Excluded	Excluded
4	Air Receiver (2)	S/No: 11576/005	24	12
5	Pressure Gauge	-	24	12
6	Safety Valve	S/No: 2.04	24	12
7	Pressure Switch	-	24	12
8	Outlet Valve	-	24	12
9	Drain Valve	-	24	12
10	Air Receiver (3)	R31791/2	24	12
11	Pressure Gauge	-	24	12
12	Safety Valve	CN11	24	12
13	Pressure Switch	-	24	12
14	Outlet Valve	-	24	12
15	Drain Valve	-	24	12
16	Air Receiver (4)	S/No: 16675/010	24	12
17	Pressure Gauge	-	24	12
18	Safety Valve	S/No: 99	24	12
19	Pressure Switch	-	24	12
20	Outlet Valve	-	24	12
21	Drain Valve	-	24	12
22	Air Receiver (5)	RP4714	24	12
23	Pressure Gauge	-	24	12
24	Safety Valve	S/No: 06/13-00779	24	12
25	Pressure Switch	-	24	12
26	Outlet Valve	-	24	12
27	Drain Valve	-	24	12

## SPECIFIC SYSTEM REQUIREMENTS

- 1) All items to be identified and tagged in accordance with the scheme.
- 2) All pipework to be marked to BS 1710 (1984).

Prepared By:

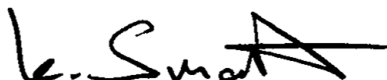


Engineer Surveyor - N Wheeler

Date: 30/07/20

Revision : 4

Certified By:



K . Smart - I . EnG., MIMechE., Chief Engineer.

Date: 01/10/20

*SEE EXPLANATORY NOTES BELOW*

**Form WSE1**

Items which form part of the above system but which do not appear overleaf, including pipework, have been excluded from Statutory Thorough/Working Examinations since failure of those items will not give rise to foreseeable danger, however all parts of the system shall be subject to the maintenance provisions of Regulation 12 of the Pressure Systems Safety Regulations 2000 which remain the responsibility of the owner / user.

**Preparation For Thorough Examination:** The Written Scheme of Examination and any other relevant information must be made available to the Competent Person. The vessel to be drained of all contents, isolated from all pressure and electrical sources and safe access provided where necessary. All inspection covers, doors, plugs protective devices and fittings to be removed, and all internal and external surfaces to be cleaned to permit the Thorough Examination. Protective devices to be dismantled as required by the Competent Person.

**Preparation For Working Examination:** System/ vessel to be under normal operating conditions and pressure. Safe access to be provided where necessary and personnel to be available to carry out functional tests of safety devices as required by the Competent Person.

**Scope Of Thorough Examination:** Thorough visual examination of all accessible internal & external surfaces including supports, plugs, covers and their securing devices. The Competent Person shall review the Written Scheme in the light of his findings and request supplementary tests as required.

**Scope of Working Examination:** Visual external examination of vessel and protective devices and witness of functional tests as required.